

# Mini-pleat ASHRAE Filter



**UL** Classified



#### Main Features:

- 1. Compact structure can save the installation space.
- 2. Extend surface for long filter life.
- 3. Light weight easy to transportation and installation.
- 4. Completely burned
- 5. UL Classified.

### Introducing:

Mini-pleat ASHRAE filters are available in efficiency ranges :

65% to 98% (F6~F9) according to EN779 testing standard .They are designed as a ultra-thin high air volume ASHRAE filter ;This design can save more installation space and keep the filter stable in the Variable-Air-Volume Air-condition System .

#### Construction:

Mini-pleat ASHRAE filters usually use super fine Glass fibre for media ,that ensure the filter has more dust holding and longer service life . Special processing made the media have the function of Water-resistance; Such materials can be used in humid environments and don't make the filter resistance rising too fast. Another media is gaining acceptance ,it is PP (Polypropylene) media .The filters use PP for media have lower pressure drop ,and excellent in cushion effect .



**PP Materials** 

Also the PP materials have the features of high strength, it can be used in high airflow environment .At the time of installation, you don't worry about touch the media , because this materials won't be damaged easily .

Mini-pleat ASHRAE filters usually use Paper for the frame to save costs, and the filters can be burned completely. Moisture-resistant Board Paper insure the frame from decay in humid environments. Also Paper frames are so light, that are easily to carry and install.



Moisture-resistant Board

Plastic frame Mini-pleat ASHRAE filter is often used in Air-condition System and other special environments. The plastic have the function of chemical corrosion resistance, especially in salt corrosion, so that it can met most of corrosion environment. Also the plastic frame was burned completely and recyclable.

The filter materials pleated to media packs with the fine hot melt separator can withstand wind speeds of 3m without damage. Hot melt Noncontinuous distribution methods, increased the usage rate of the filter media, then give the media full play to the role of filtering.

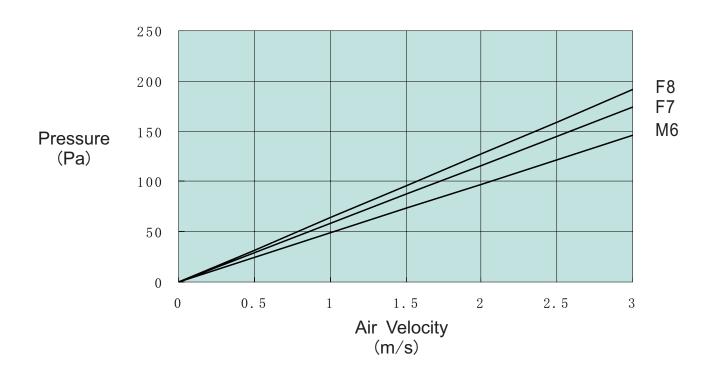


Non-continuous distribution

## **Operating Conditions**

### Option:

- 1.Galvanized sheet, Stainless steel, Aluminum sheet frame are available
- 2. Different styles profiles are available
- 3.Low boron media is available
- 4.Dove tailed CR, EPDM, EVA gasket are available.
- 5. Aluminum mesh, Painted Expanded Metal face guard on upstream or downstream are available.
- 6.ASHRAE 52.2 Test for all the filters are available



# **Technical Parameters**

## Mini-pleat ASHRAE Filter

WxHxD (Inch)	WxHxD (mm)	Area (m²)	Efficiency	Airflow (CMH)	Initial Pressure (Pa)	Airflow (CMH)	Initial Pressure (Pa) ※
			M6		60		130
12x24x4	290x593x92	5.53	F7	925	68	1650	155
			F8		75		170
			M6		60		130
20x20x4	493x493x92	7.78	F7	1310	68	2335	155
			F8		75		170
			M6		60		130
20x24x4	493x594x92	9.38	F7	1580	68	2815	155
			F8		75		170
			M6		60		130
20x25x4	493x620x92	9.79	F7	1650	68	2940	155
			F8		75		170
			M6		60		130
24x24x4	593x593x92	11.28	F7	1900	68	3380	155
			F8		75		170

<sup>※</sup> Recommended final pressure: 600Pa

Pressure range 15%

<sup>\*</sup> Above parameters for your reference only, please consult our technical person regarding the detailed specific parameters difference.

<sup>%</sup> Different size and specification are available.